

View Online at <https://aerobasegroup.com/nsn/5320-00-195-4002>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 0.866 inches and 0.889 inches

**Head Style:**

Crown countersunk greater than 135 degrees

**Width Between Flats:**

0.094 inches

**Shank Diameter:**

Between 0.2635 inches and 0.2650 inches

**Shank Style:**

Pin-rivet, straight, threaded

**Head Major Diameter:**

0.400 inches

**Grip Length:**

Between 0.501 inches and 0.562 inches

**Thready Qty Per Inch (tpi):**

28

**Thread Size:**

0.250 inches

**Shear Strength:**

108000 single pounds per square inch

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Material:**

Steel comp 8740

**Material Specification:**

Sae assn standard single material response

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Qq-p-416, type 2, cl 2 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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