

View Online at <https://aerobasegroup.com/nsn/5320-00-209-0662>

**Fastener Length:**

Between 0.615 inches and 0.635 inches

**Head Style:**

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

**Shank Diameter:**

Between 0.257 inches and 0.260 inches

**Shank Style:**

Self-plugging shank w/grooved end for locking

**Head Major Diameter:**

0.399 inches

**Expansion Device:**

Drive stem-type h

**Lubrication:**

Dry film

**Grip Length:**

Between 0.540 inches and 0.603 inches

**Min. Tensile Strength (psi):**

105000 pounds per square inch

**Shear Strength:**

75000 single pounds per square inch

**Countersink Angle:**

100.0 degrees

**Material:**

Steel comp 431 stem

**Material Specification:**

Astm a5823mdcl2apjdamil-s-18732 assn standard single material response sleeve

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Qq-p-416, type 1, cl 3 federal specification single treatment response

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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