

View Online at <https://aerobasegroup.com/nsn/5320-00-231-2511>

**Fastener Length:**

Between 1.204 inches and 1.234 inches

**Head Style:**

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

**Shank Diameter:**

Between 0.197 inches and 0.199 inches

**Shank Style:**

Threaded self-plugging shank w/sleeve

**Head Major Diameter:**

0.342 inches

**Expansion Device:**

Threaded mandrel

**Grip Length:**

Between 0.782 inches and 0.844 inches

**Hardness Rating:**

39.0 rockwell c and 43.0 rockwell c

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Special Features:**

Double shear strength 5240 psi

**Heat Treatment:**

Normalized or tempered

**Material:**

Steel stem

**Material Specification:**

Qq-s-763 federal specification 1st material response sleeve or qq-s-763 federal specification 2nd material response sleeve or ams 5639 assn standard 3rd material response sleeve or ams 5641 assn standard 3rd material response sleeve

**Surface Treatment:**

Passivate sleeve

**Surface Treatment Specification:**

Qq-p-416 type 2 cl 3 federal specification single treatment response stem

**Specification Data:**

80205-nas1670 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A040a0

**Mil-std (military Standard):**

Mil-s-6758 spec.