

View Online at <https://aerobasegroup.com/nsn/5320-00-231-2511>

Fastener Length:

Between 1.204 inches and 1.234 inches

Head Style:

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

Shank Diameter:

Between 0.197 inches and 0.199 inches

Shank Style:

Threaded self-plugging shank w/sleeve

Head Major Diameter:

0.342 inches

Expansion Device:

Threaded mandrel

Grip Length:

Between 0.782 inches and 0.844 inches

Hardness Rating:

39.0 rockwell c and 43.0 rockwell c

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Special Features:

Double shear strength 5240 psi

Heat Treatment:

Normalized or tempered

Material:

Steel stem

Material Specification:

Qq-s-763 federal specification 1st material response sleeve or qq-s-763 federal specification 2nd material response sleeve or ams 5639 assn standard 3rd material response sleeve or ams 5641 assn standard 3rd material response sleeve

Surface Treatment:

Passivate sleeve

Surface Treatment Specification:

Qq-p-416 type 2 cl 3 federal specification single treatment response stem

Specification Data:

80205-nas1670 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A040a0

Mil-std (military Standard):

Mil-s-6758 spec.