

View Online at <https://aerobasegroup.com/nsn/5320-00-231-9427>

Fastener Length:

Between 0.630 inches and 0.650 inches

Head Style:

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

Shank Diameter:

Between 0.139 inches and 0.143 inches

Shank Style:

Self-plugging mechanically locked stem

Head Major Diameter:

Between 0.225 inches and 0.229 inches

Expansion Device:

Serrated stem-type w

Grip Length:

Between 0.438 inches and 0.500 inches

Shear Strength:

895 single pounds per square inch

Countersink Angle:

Between 98.5 degrees and 101.5 degrees

Material:

Nickel alloy 400 locking ring or nickel alloy r-405 locking ring

Material Specification:

Qq-n-281 federal specification all material responses locking ring

Surface Treatment:

Cadmium stem and chromate stem

Surface Treatment Specification:

Qq-p-416, type 2, cl 3 federal specification single treatment response stem

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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