

View Online at <https://aerobasegroup.com/nsn/5320-00-231-9427>

**Fastener Length:**

Between 0.630 inches and 0.650 inches

**Head Style:**

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

**Shank Diameter:**

Between 0.139 inches and 0.143 inches

**Shank Style:**

Self-plugging mechanically locked stem

**Head Major Diameter:**

Between 0.225 inches and 0.229 inches

**Expansion Device:**

Serrated stem-type w

**Grip Length:**

Between 0.438 inches and 0.500 inches

**Shear Strength:**

895 single pounds per square inch

**Countersink Angle:**

Between 98.5 degrees and 101.5 degrees

**Material:**

Nickel alloy 400 locking ring or nickel alloy r-405 locking ring

**Material Specification:**

Qq-n-281 federal specification all material responses locking ring

**Surface Treatment:**

Cadmium stem and chromate stem

**Surface Treatment Specification:**

Qq-p-416, type 2, cl 3 federal specification single treatment response stem

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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