

View Online at <https://aerobasegroup.com/nsn/5320-00-232-9209>

Fastener Length:

0.980 inches

Head Style:

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

Shank Diameter:

Between 0.178 inches and 0.180 inches

Shank Style:

Threaded self-plugging shank w/sleeve

Head Major Diameter:

Between 0.325 inches and 0.332 inches

Expansion Device:

Threaded mandrel

Lubrication:

Grease film

Grip Length:

Between 0.845 inches and 0.906 inches

Hardness Rating:

39.0 rockwell c and 43.0 rockwell c

Shear Strength:

3760 double pounds per square inch

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Heat Treatment:

Annealed

Material:

Steel comp 8740 stem

Material Specification:

Mil-s-6049 military specification single material response stem

Surface Treatment:

Cadmium stem

Surface Treatment Specification:

Qq-p-416, type 1, cl 3 federal specification single treatment response sleeve

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A040a0

Mil-std (military Standard):

Mil-s-6049 spec.