NSN 5320-00-233-4781

Solid Rivet - Page 1 of 1



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Fastener Length:
Between 0.115 inches and 0.135 inches
Head Style:
Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)
Shank Diameter:
Between 0.061 inches and 0.065 inches
Shank Style:
Straight
Head Major Diameter:
Between 0.110 inches and 0.118 inches
End Application:
W/s: helicopter, mh-53e; helicopter, advance attack, ah-1w; missile, all-weather anti-ship, harpoon (agm-84); aircraft, (ac-130h,
mc-130h, ec-130e, hc-130); aircraft, c-2a (reprocured); radar set, an/pps-5b; helicopter, carrier based asw, sh-60f; low altitute
navigation & targeting infrared system (lantirn); communications systems an/wrr-7
Grip Length:
Between 0.021 inches and 0.041 inches
Shear Strength:
26000 single pounds per square inch
Countersink Angle:
Between 99.5 degrees and 100.5 degrees
Material:
Aluminum alloy 2117
Material Specification:
Qq-a-430 federal specification single material response
Surface Treatment:
Anodize or oxide film
Surface Treatment Specification:
Mil-a-8625 military specification 1st treatment response or mil-c-5541 military specification 2nd treatment response
Shelf Life:
N/a
Unit Of Measure:

Demilitarization:
No
Fiig:
A040a0

Mil-a-8625 spec.

Mil-std (military Standard):