NSN 5320-00-233-4824

Solid Rivet - Page 1 of 1



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Fastener Length:

Between 0.490 inches and 0.510 inches

Head Style:

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

Shank Diameter:

Between 0.186 inches and 0.190 inches

Shank Style:

Straight

Head Major Diameter:

Between 0.323 inches and 0.365 inches

Grip Length:

0.219 inches

Shear Strength:

32000 single pounds per square inch

Countersink Angle:

Between 98.5 degrees and 101.5 degrees

Heat Treatment:

Annealed

Material:

Steel comp 1010 or steel comp 1011 or steel comp 1012 or steel comp 1013 or steel comp 1015

Material Specification:

66 federal standard all material responses

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2, cl 3 federal specification single treatment response

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A040a0