

View Online at <https://aerobasegroup.com/nsn/5320-00-245-3940>

Fastener Length:

Between 1.241 inches and 1.271 inches

Head Style:

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

Shank Diameter:

Between 0.310 inches and 0.312 inches

Shank Style:

Self-plugging mechanically locked stem

Head Major Diameter:

0.634 inches

Expansion Device:

Serrated stem-type w

Grip Length:

Between 0.969 inches and 1.032 inches

Hardness Rating:

48.0 rockwell c stem and 53.0 rockwell c stem

Shear Strength:

8500 single pounds per square inch

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Material:

Steel comp 8740 stem

Material Specification:

Qq-w-405 federal specification single material response stem or mil-s-6049 military specification single material response stem

Surface Treatment:

Cadmium stem

Surface Treatment Specification:

Qq-p-416, type 2, cl 3 federal specification single treatment response body

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A040a0

Mil-std (military Standard):

Mil-c-6758 spec.