

View Online at <https://aerobasegroup.com/nsn/5320-00-255-6266>

Thread Class:

2a

Thread Direction:

Right-hand

Fastener Length:

1.256 inches

Head Style:

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

Shank Diameter:

Between 0.326 inches and 0.328 inches

Shank Style:

Self-plugging mechanically locked stem

Head Major Diameter:

0.634 inches

Expansion Device:

Serrated stem-type w

Grip Length:

Between 0.969 inches and 1.032 inches

Thready Qty Per Inch (tpi):

18

Hardness Rating:

48.0 rockwell c stem and 53.0 rockwell c stem

Thread Size:

0.312 inches

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Material:

Steel

Material Specification:

Mil-s-6049 military specification single material response stem

Surface Treatment:

Cadmium stem

Surface Treatment Specification:

Qq-p-416 type 2 cl 2 federal specification single treatment response sleeve

Thread Series Designator:

Unc

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A040a0

Mil-std (military Standard):

Mil-s-6758 spec.