

View Online at <https://aerobasegroup.com/nsn/5320-00-283-4825>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

0.984 inches

**Head Style:**

Flush countersunk

**Shank Diameter:**

0.3260 inches

**Shank Style:**

Pin-riquet, tapered, threaded

**Head Major Diameter:**

Between 0.588 inches and 0.654 inches

**Tip Diameter:**

0.3203 inches

**Lubrication:**

Cetyl alcohol and dry film

**Grip Length:**

0.500 inches

**Thready Qty Per Inch (tpi):**

24

**Thread Size:**

0.312 inches

**Countersink Angle:**

100.0 degrees

**Material:**

Iron alloy 660

**Material Specification:**

Ams 5737 assn standard single material response

**Surface Treatment:**

Nickel and cadmium

**Surface Treatment Specification:**

Ams 2416 assn standard all treatment responses

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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