

View Online at <https://aerobasegroup.com/nsn/5320-00-288-3331>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 0.635 inches and 0.655 inches

**Head Style:**

Err-090

**Head Height:**

Between 0.077 inches and 0.090 inches

**Width Between Flats:**

Between 0.095 inches and 0.097 inches

**Shank Diameter:**

Between 0.2490 inches and 0.2495 inches

**Shank Style:**

Pin-rivet, straight, threaded

**Head Major Diameter:**

Between 0.415 inches and 0.440 inches

**Lubrication:**

Cetyl alcohol

**End Application:**

W/s: aircraft, stratolifter c-135; aircraft, b-1b; aircraft, eagle f-15

**Grip Length:**

0.255 inches

**Thready Qty Per Inch (tpi):**

28

**Min. Tensile Strength (psi):**

160000 pounds per square inch

**Thread Size:**

0.250 inches

**Shear Strength:**

95000 single pounds per square inch

**Material:**

Iron alloy 660

**Material Specification:**

Ams 5737 assn standard single material response or ams 5731 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

258, fscm 73197 mfr ref single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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