

View Online at <https://aerobasegroup.com/nsn/5320-00-322-0425>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 1.255 inches and 1.280 inches

**Head Style:**

Flush countersunk

**Shank Diameter:**

0.5192 inches

**Shank Style:**

Pin-riquet, tapered, threaded

**Head Major Diameter:**

0.654 inches

**Tip Diameter:**

0.514 inches

**Lubrication:**

Cetyl alcohol and dry film

**Grip Length:**

Between 0.552 inches and 0.567 inches

**Thready Qty Per Inch (tpi):**

24

**Min. Tensile Strength (psi):**

160000 pounds per square inch

**Thread Size:**

0.312 inches

**Shear Strength:**

95000 single pounds per square inch

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Material:**

Iron alloy 660

**Material Specification:**

Ams 5732 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fiig:**

A528u0