

View Online at <https://aerobasegroup.com/nsn/5320-00-323-3984>

**Fastener Length:**

Between 0.252 inches and 0.282 inches

**Head Style:**

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

**Shank Diameter:**

Between 0.124 inches and 0.128 inches

**Shank Style:**

Pull through hollow shank

**Head Major Diameter:**

Between 0.229 inches and 0.243 inches

**Expansion Device:**

Plain stem-type t

**Grip Length:**

Between 0.040 inches and 0.062 inches

**Countersink Angle:**

Between 120.0 degrees and 124.0 degrees

**Material:**

Steel comp 1012 mandrel or steel comp 1025 mandrel or steel comp 1045 mandrel or steel comp 1075 mandrel

**Material Specification:**

Qq-a-430 federal specification single material response body

**Surface Treatment:**

Zinc mandrel and chromate mandrel or cadmium mandrel or cadmium mandrel and chromate mandrel or cadmium mandrel and phosphate mandrel or phosphate zinc mandrel

**Surface Treatment Specification:**

Qq-z-325 type 2 cl 3 federal specification 1st treatment response mandrel or qq-p-416 federal specification 2nd treatment response mandrel or qq-p-416 federal specification 3rd treatment response mandrel or qq-p-416 federal specification 4th treatment response mandrel or mil-p-16232 ty z cl 2 military specification 5th treatment response mandrel or mil-p-16232 ty z cl 4b military specification 5th treatment response mandrel

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fig:**

A040a0

**Mil-std (military Standard):**

Mil-a-8625 spec.