

View Online at <https://aerobasegroup.com/nsn/5320-00-323-3984>

Fastener Length:

Between 0.252 inches and 0.282 inches

Head Style:

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

Shank Diameter:

Between 0.124 inches and 0.128 inches

Shank Style:

Pull through hollow shank

Head Major Diameter:

Between 0.229 inches and 0.243 inches

Expansion Device:

Plain stem-type t

Grip Length:

Between 0.040 inches and 0.062 inches

Countersink Angle:

Between 120.0 degrees and 124.0 degrees

Material:

Steel comp 1012 mandrel or steel comp 1025 mandrel or steel comp 1045 mandrel or steel comp 1075 mandrel

Material Specification:

Qq-a-430 federal specification single material response body

Surface Treatment:

Zinc mandrel and chromate mandrel or cadmium mandrel or cadmium mandrel and chromate mandrel or cadmium mandrel and phosphate mandrel or phosphate zinc mandrel

Surface Treatment Specification:

Qq-z-325 type 2 cl 3 federal specification 1st treatment response mandrel or qq-p-416 federal specification 2nd treatment response mandrel or qq-p-416 federal specification 3rd treatment response mandrel or qq-p-416 federal specification 4th treatment response mandrel or mil-p-16232 ty z cl 2 military specification 5th treatment response mandrel or mil-p-16232 ty z cl 4b military specification 5th treatment response mandrel

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A040a0

Mil-std (military Standard):

Mil-a-8625 spec.