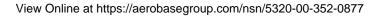
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# Thread Class:

3a

**Thread Direction:** 

**Right-hand** 

# Fastener Length:

Between 1.8710 inches and 1.8960 inches

#### Head Style:

Flush countersunk

#### Shank Diameter:

0.3547 inches

# Shank Style:

Pin-rivet, tapered, threaded

#### Head Major Diameter:

Between 0.5310 inches and 0.5830 inches

### **Tip Diameter:**

0.3267 inches

#### Lubrication:

Cetyl alcohol

### Grip Length:

Between 1.4900 inches and 1.5050 inches

### Thready Qty Per Inch (tpi):

24

## **Thread Size:**

0.3750 inches

### Shear Strength:

108000 single pounds per square inch

### **Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

### Material:

Steel comp 8740 or steel comp e4340

### **Material Specification:**

Mil-s-6049 military specification 1st material response or mil-s-5000 military specification 2nd material response

#### Surface Treatment:

Cadmium and chromate

### Surface Treatment Specification:

Qq-p-416, type 2, cl 2 federal specification single treatment response

# **Thread Series Designator:**

Unjf

## Shelf Life:

N/a

#### Unit Of Measure:

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Demilitarization:

No

Fiig:

A528u0

Mil-std (military Standard):

Mil-s-6049 spec.

