

View Online at <https://aerobasegroup.com/nsn/5320-00-404-5679>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 0.573 inches and 0.593 inches

Head Style:

Flush countersunk

Width Between Flats:

Between 0.095 inches and 0.097 inches

Shank Diameter:

Between 0.2490 inches and 0.2495 inches

Shank Style:

Pin-riquet, straight, threaded

Head Major Diameter:

Between 0.384 inches and 0.416 inches

Grip Length:

0.193 inches

Thready Qty Per Inch (tpi):

28

Thread Size:

0.250 inches

Shear Strength:

125000 single pounds per square inch

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Special Features:

0.250 in. Diameter by 0.750 in. Lgunthreaded stud protruding from top of head, includes a collar

Material:

Steel comp 431

Material Specification:

Mil-s-18732 class 304 cond a military specification single material response or ams5628 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

258, fscm 73197 mfr ref single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fiig:

A528u0

Mil-std (military Standard):

Mil-s-18732 spec.