

View Online at <https://aerobasegroup.com/nsn/5320-00-413-0463>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 0.490 inches and 0.510 inches

Head Style:

Flush countersunk

Width Between Flats:

Between 0.079 inches and 0.080 inches

Shank Diameter:

Between 0.1625 inches and 0.1635 inches

Shank Style:

Pin-riquet, straight, threaded

Head Major Diameter:

Between 0.326 inches and 0.330 inches

Grip Length:

Between 0.245 inches and 0.255 inches

Hardness Rating:

35.0 rockwell c and 40.0 rockwell c

Thread Size:

0.164 inches

Countersink Angle:

100.0 degrees

Heat Treatment:

As fabricated

Material:

Steel

Material Specification:

Ams 6322 assn standard single material response or ams 6382 assn standard single material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Ams 2400 assn standard single treatment response

Thread Series Designator:

Unjc

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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