

View Online at <https://aerobasegroup.com/nsn/5320-00-413-0463>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 0.490 inches and 0.510 inches

**Head Style:**

Flush countersunk

**Width Between Flats:**

Between 0.079 inches and 0.080 inches

**Shank Diameter:**

Between 0.1625 inches and 0.1635 inches

**Shank Style:**

Pin-riquet, straight, threaded

**Head Major Diameter:**

Between 0.326 inches and 0.330 inches

**Grip Length:**

Between 0.245 inches and 0.255 inches

**Hardness Rating:**

35.0 rockwell c and 40.0 rockwell c

**Thread Size:**

0.164 inches

**Countersink Angle:**

100.0 degrees

**Heat Treatment:**

As fabricated

**Material:**

Steel

**Material Specification:**

Ams 6322 assn standard single material response or ams 6382 assn standard single material response

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Ams 2400 assn standard single treatment response

**Thread Series Designator:**

Unjc

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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