

View Online at <https://aerobasegroup.com/nsn/5320-00-455-8771>

**Head Style:**

Hexagon countersunk

**Head Height:**

Between 0.072 inches and 0.079 inches

**Shank Diameter:**

Between 0.197 inches and 0.199 inches

**Shank Style:**

Threaded self-plugging shank w/sleeve

**Expansion Device:**

Threaded stem

**Grip Length:**

Between 0.657 inches and 0.719 inches

**Width Across Flats:**

Between 0.332 inches and 0.346 inches

**Shear Strength:**

3100 double pounds per square inch

**Countersink Angle:**

100.0 degrees

**Material:**

Steel comp 304 sleeve or steel comp 303f sleeve

**Material Specification:**

Ams 5639 assn standard 1st material response sleeve or ams 5641 assn standard 2nd material response sleeve or astm a582 assn standard 2nd material response sleeve

**Surface Treatment:**

Passivate sleeve and cadmium sleeve

**Surface Treatment Specification:**

Qq-p-416, type 2, cl 2 federal specification single treatment response nut

**Specification Data:**

80205-nas1674 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fig:**

A040a0

**Mil-std (military Standard):**

Mil-a-8625 spec.