

View Online at <https://aerobasegroup.com/nsn/5320-00-463-6446>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 3.001 inches and 3.003 inches

Head Style:

Err-090

Head Height:

Between 0.077 inches and 0.090 inches

Width Between Flats:

Between 0.095 inches and 0.097 inches

Shank Diameter:

Between 0.249 inches and 0.250 inches

Shank Style:

Pin-rivet, straight, threaded

Head Major Diameter:

Between 0.415 inches and 0.440 inches

Lubrication:

Cetyl alcohol

Grip Length:

Between 2.625 inches and 2.630 inches

Thready Qty Per Inch (tpi):

28

Thread Size:

0.250 inches

Shear Strength:

93000 double pounds per square inch

Material:

Steel comp e4340 or steel comp 4140

Material Specification:

Mil-s-5000 military specification 1st material response or mil-s-5626 military specification 2nd material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Qq-p-416, type ii, class 2 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A528u0

Mil-std (military Standard):

Mil-s-5000 spec.