

View Online at <https://aerobasegroup.com/nsn/5320-00-477-0400>

**Fastener Length:**

0.260 inches

**Head Style:**

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

**Shank Diameter:**

Between 0.124 inches and 0.128 inches

**Shank Style:**

Self-plugging mechanically locked stem

**Head Major Diameter:**

Between 0.221 inches and 0.229 inches

**Expansion Device:**

Serrated stem-type w

**Grip Length:**

Between 0.063 inches and 0.125 inches

**Shear Strength:**

450 single pounds per square inch

**Countersink Angle:**

Between 98.5 degrees and 101.5 degrees

**Material:**

Nickel alloy 400

**Material Specification:**

Qq-n-281 federal specification all material responses

**Surface Treatment:**

Any acceptable

**Specification Data:**

80205-nas1399 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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