

View Online at <https://aerobasegroup.com/nsn/5320-00-477-2591>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 0.535 inches and 0.555 inches

**Head Style:**

Countersunk w/reverse chamfer

**Head Height:**

0.056 inches

**Width Between Flats:**

0.078 inches

**Shank Diameter:**

Between 0.201 inches and 0.203 inches

**Shank Style:**

Pin-rivet, straight, threaded

**Head Major Diameter:**

0.301 inches

**Grip Length:**

Between 0.189 inches and 0.250 inches

**Thread Size:**

0.190 inches

**Shear Strength:**

108000 single pounds per square inch

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Material:**

Steel comp 8740

**Material Specification:**

Aisi assn standard single material response

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Qq-p-416, type 2, cl 2 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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