

View Online at <https://aerobasegroup.com/nsn/5320-00-522-1817>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 1.323 inches and 1.343 inches

**Head Style:**

Err-090

**Head Height:**

Between 0.059 inches and 0.069 inches

**Width Between Flats:**

Between 0.0947 inches and 0.0967 inches

**Shank Diameter:**

Between 0.2791 inches and 0.2797 inches

**Shank Style:**

Pin-rivet, straight, threaded

**Head Major Diameter:**

Between 0.387 inches and 0.412 inches

**Lubrication:**

Cetyl alcohol

**Grip Length:**

Between 0.933 inches and 0.943 inches

**Thready Qty Per Inch (tpi):**

28

**Thread Size:**

0.250 inches

**Material:**

Steel comp 4130 or steel comp 4140 or steel comp 8740 or steel comp e4340

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416, type 2 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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