

View Online at <https://aerobasegroup.com/nsn/5320-00-543-5681>

**Fastener Length:**

Between 1.296 inches and 1.326 inches

**Head Style:**

Hexagon countersunk

**Head Height:**

Between 0.049 inches and 0.059 inches

**Shank Diameter:**

Between 0.197 inches and 0.199 inches

**Shank Style:**

Threaded self-plugging shank w/sleeve

**Expansion Device:**

Threaded stem

**Grip Length:**

Between 0.470 inches and 0.531 inches

**Width Across Flats:**

Between 0.332 inches and 0.346 inches

**Hardness Rating:**

39.0 rockwell c stem and 43.0 rockwell c stem

**Shear Strength:**

3100 double pounds per square inch

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Material:**

Steel stem

**Material Specification:**

Qq-s-763 federal specification 1st material response sleeve or qq-s-763 federal specification 2nd material response sleeve or ams 5639 assn standard 3rd material response sleeve or ams 5641 assn standard 3rd material response sleeve

**Surface Treatment:**

Passivate sleeve or cadmium sleeve

**Surface Treatment Specification:**

Qq-p-416 type 2 cl 2 federal specification single treatment response stem

**Specification Data:**

80205-nas1674 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A040a0

**Mil-std (military Standard):**

Mil-s-5626 spec.