

View Online at <https://aerobasegroup.com/nsn/5320-00-550-4479>

Head Style:

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

Shank Diameter:

Between 0.258 inches and 0.260 inches

Shank Style:

Threaded self-plugging shank w/sleeve

Head Major Diameter:

Between 0.463 inches and 0.507 inches

Expansion Device:

Threaded stem

Grip Length:

Between 0.094 inches and 0.156 inches

Min. Tensile Strength (psi):

180000 pounds per square inch

Hardness Rating:

39.0 rockwell c and 43.0 rockwell c

Shear Strength:

9000 double pounds per square inch

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Material:

Steel comp 4140 sleeve or steel comp 8740 sleeve or steel comp 4130 sleeve

Material Specification:

Qq-s-764 federal specification 1st material response stem or ams 5639 assn standard 2nd material response stem or ams 5641 assn standard 3rd material response stem

Surface Treatment:

Passivate sleeve or cadmium sleeve

Surface Treatment Specification:

Qq-p-416, type 2, cl 2 federal specification single treatment response stem

Specification Data:

80205-nas1670 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A040a0

Mil-std (military Standard):

Mil-s-5626 spec.