

View Online at <https://aerobasegroup.com/nsn/5320-00-616-5536>

Fastener Length:

0.402 inches

Head Style:

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

Shank Diameter:

Between 0.186 inches and 0.190 inches

Shank Style:

Self-plugging

Head Major Diameter:

Between 0.349 inches and 0.357 inches

Expansion Device:

Serrated stem-type w

Grip Length:

Between 0.188 inches and 0.250 inches

Shear Strength:

680 single pounds per square inch

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Special Features:

Sleeve dyed orange; w/special pulling head

Material:

Aluminum alloy 2017 stem

Material Specification:

Qq-a-430 federal specification single material response stem

Surface Treatment:

Anodize or oxide film

Surface Treatment Specification:

Mil-a-8625 military specification 1st treatment response or mil-c-5541 military specification 2nd treatment response

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A040a0

Mil-std (military Standard):

Mil-a-8625 spec.