

View Online at <https://aerobasegroup.com/nsn/5320-00-616-5536>

**Fastener Length:**

0.402 inches

**Head Style:**

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

**Shank Diameter:**

Between 0.186 inches and 0.190 inches

**Shank Style:**

Self-plugging

**Head Major Diameter:**

Between 0.349 inches and 0.357 inches

**Expansion Device:**

Serrated stem-type w

**Grip Length:**

Between 0.188 inches and 0.250 inches

**Shear Strength:**

680 single pounds per square inch

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Special Features:**

Sleeve dyed orange; w/special pulling head

**Material:**

Aluminum alloy 2017 stem

**Material Specification:**

Qq-a-430 federal specification single material response stem

**Surface Treatment:**

Anodize or oxide film

**Surface Treatment Specification:**

Mil-a-8625 military specification 1st treatment response or mil-c-5541 military specification 2nd treatment response

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A040a0

**Mil-std (military Standard):**

Mil-a-8625 spec.