

View Online at <https://aerobasegroup.com/nsn/5320-00-623-6363>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 1.510 inches and 1.535 inches

Head Style:

Flush countersunk

Shank Diameter:

0.2754 inches

Shank Style:

Pin-rivet, tapered, threaded

Head Major Diameter:

0.426 inches

Tip Diameter:

0.2538 inches

Lubrication:

Cetyl alcohol and dry film

Grip Length:

Between 1.177 inches and 1.192 inches

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

220000 pounds per square inch

Thread Size:

0.250 inches

Shear Strength:

125000 single pounds per square inch

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Material:

Steel comp xm-13

Material Specification:

Ams 5629 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Thread Series Designator:

Unjf

Specification Data:

80205-nas1724 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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