

View Online at <https://aerobasegroup.com/nsn/5320-00-684-9828>

**Fastener Length:**

Between 0.302 inches and 0.322 inches

**Head Style:**

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

**Shank Diameter:**

Between 0.093 inches and 0.097 inches

**Shank Style:**

Straight

**Head Major Diameter:**

Between 0.155 inches and 0.190 inches

**Grip Length:**

0.172 inches

**Shear Strength:**

65000 single pounds per square inch

**Countersink Angle:**

Between 98.5 degrees and 101.5 degrees

**Heat Treatment:**

Annealed

**Material:**

Steel comp 302 or steel comp 304

**Material Specification:**

Qq-w-423, cond a federal specification all material responses

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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