

View Online at <https://aerobasegroup.com/nsn/5320-00-731-3516>

**Fastener Length:**

0.402 inches

**Head Style:**

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

**Shank Diameter:**

Between 0.187 inches and 0.191 inches

**Shank Style:**

Self-plugging high clinch shank

**Head Major Diameter:**

Between 0.349 inches and 0.357 inches

**Expansion Device:**

Serrated stem-type w

**Lubrication:**

Dry film

**Grip Length:**

Between 0.188 inches and 0.250 inches

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Special Features:**

Color orange

**Heat Treatment:**

T-4 solution heat treated stem

**Material:**

Aluminum alloy 2017 stem or aluminum alloy 2024 stem

**Surface Treatment:**

Anodize sleeve

**Surface Treatment Specification:**

Alodine 1200, fscm 98996 mfr ref 1st treatment response stem or alumilite 205, fscm 98996 mfr ref 2nd treatment response stem

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fig:**

A040a0