

View Online at <https://aerobasegroup.com/nsn/5320-00-731-6153>

**Thread Class:**

3b

**Thread Direction:**

Right-hand

**Head Style:**

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

**Shank Diameter:**

Between 0.2160 inches and 0.2180 inches

**Shank Style:**

Blind rivet, nut and bolt (assembly)

**Head Major Diameter:**

Between 0.2730 inches and 0.2780 inches

**Expansion Device:**

Threaded stem and expander

**Grip Length:**

0.0625 inches

**Thready Qty Per Inch (tpi):**

32

**Thread Size:**

0.138 inches

**Shear Strength:**

125000 single pounds per square inch

**Countersink Angle:**

Between 98.0 degrees and 102.0 degrees

**Special Features:**

Furnished without bolt

**Heat Treatment:**

Annealed sleeve

**Material:**

Steel comp 431 sleeve or steel comp 302 sleeve or steel comp xm-7 sleeve

**Material Specification:**

Qq-s-763 federal specification 1st material response sleeve or astm a493 assn standard 2nd material response sleeve or astm a493 assn standard 3rd material response sleeve

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416, type 2, class 2 federal specification single treatment response

**Thread Series Designator:**

Unjc

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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