

View Online at <https://aerobasegroup.com/nsn/5320-00-731-6153>

Thread Class:

3b

Thread Direction:

Right-hand

Head Style:

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

Shank Diameter:

Between 0.2160 inches and 0.2180 inches

Shank Style:

Blind rivet, nut and bolt (assembly)

Head Major Diameter:

Between 0.2730 inches and 0.2780 inches

Expansion Device:

Threaded stem and expander

Grip Length:

0.0625 inches

Thready Qty Per Inch (tpi):

32

Thread Size:

0.138 inches

Shear Strength:

125000 single pounds per square inch

Countersink Angle:

Between 98.0 degrees and 102.0 degrees

Special Features:

Furnished without bolt

Heat Treatment:

Annealed sleeve

Material:

Steel comp 431 sleeve or steel comp 302 sleeve or steel comp xm-7 sleeve

Material Specification:

Qq-s-763 federal specification 1st material response sleeve or astm a493 assn standard 2nd material response sleeve or astm a493 assn standard 3rd material response sleeve

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2, class 2 federal specification single treatment response

Thread Series Designator:

Unjc

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fig:

A040a0