

View Online at <https://aerobasegroup.com/nsn/5320-00-761-5991>

Fastener Length:

0.523 inches

Head Style:

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

Shank Diameter:

Between 0.258 inches and 0.260 inches

Shank Style:

Self-plugging mechanically locked stem

Head Major Diameter:

0.507 inches

Expansion Device:

Serrated stem-type w

Grip Length:

Between 0.094 inches and 0.157 inches

Hardness Rating:

48.0 rockwell c stem and 53.0 rockwell c stem

Shear Strength:

5900 single pounds per square inch

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Material:

Steel comp 8740 stem

Material Specification:

Qq-w-405 federal specification single material response stem

Surface Treatment:

Cadmium stem

Surface Treatment Specification:

Qq-416, type 2, class 3 federal specification single treatment response sleeve

Specification Data:

81349-mil-f-81177 government specification

Specification Or Standard:

2 type

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A040a0

Mil-std (military Standard):

Mil-f-81177 spec.