

View Online at <https://aerobasegroup.com/nsn/5320-00-761-5991>

**Fastener Length:**

0.523 inches

**Head Style:**

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

**Shank Diameter:**

Between 0.258 inches and 0.260 inches

**Shank Style:**

Self-plugging mechanically locked stem

**Head Major Diameter:**

0.507 inches

**Expansion Device:**

Serrated stem-type w

**Grip Length:**

Between 0.094 inches and 0.157 inches

**Hardness Rating:**

48.0 rockwell c stem and 53.0 rockwell c stem

**Shear Strength:**

5900 single pounds per square inch

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Material:**

Steel comp 8740 stem

**Material Specification:**

Qq-w-405 federal specification single material response stem

**Surface Treatment:**

Cadmium stem

**Surface Treatment Specification:**

Qq-416, type 2, class 3 federal specification single treatment response sleeve

**Specification Data:**

81349-mil-f-81177 government specification

**Specification Or Standard:**

2 type

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A040a0

**Mil-std (military Standard):**

Mil-f-81177 spec.