

View Online at <https://aerobasegroup.com/nsn/5320-00-780-1232>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 0.440 inches and 0.460 inches

Head Style:

Flush countersunk

Width Between Flats:

Between 0.0791 inches and 0.0806 inches

Shank Diameter:

Between 0.1885 inches and 0.1895 inches

Shank Style:

Pin-riquet, straight, threaded

Head Major Diameter:

0.3016 inches

Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

Grip Length:

Between 0.120 inches and 0.130 inches

Thread Size:

0.190 inches

Shear Strength:

5380 double pounds per square inch

Countersink Angle:

100.0 degrees

Material:

Steel comp 4340 or steel comp 4140 or steel comp 8740

Material Specification:

Mil-s-5000 military specification 1st material response or mil-s-5626 military specification 2nd material response or mil-s-5000 military specification 3rd material response or mil-s-5626 military specification 2nd material response or mil-s-6049 military specification 3rd material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Qq-p-416 type 1 cl 2 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A528u0

Mil-std (military Standard):

Mil-s-5000 spec.