

View Online at <https://aerobasegroup.com/nsn/5320-00-814-8552>

Fastener Length:

Between 0.651 inches and 0.681 inches

Head Style:

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

Shank Diameter:

Between 0.213 inches and 0.215 inches

Shank Style:

Threaded self-plugging shank w/sleeve

Head Major Diameter:

Between 0.378 inches and 0.385 inches

Expansion Device:

Serrated stem-type w

Lubrication:

Dry film or wax

Grip Length:

Between 0.531 inches and 0.594 inches

Min. Tensile Strength (psi):

180000 pounds per square inch

Shear Strength:

5240 double pounds per square inch

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Material:

Steel comp 4130 body or steel comp 8740 body or steel comp 4140 body

Material Specification:

Mil-s-6758 military specification 1st material response stem or mil-s-6049 military specification 2nd material response stem or mil-s-5626 military specification 3rd material response stem

Surface Treatment:

Cadmium stem

Surface Treatment Specification:

Qq-p-416, type 2, cl 3 federal specification single treatment response stem

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fiig:

A040a0

Mil-std (military Standard):

Mil-s-6758 spec.