NSN 5320-00-814-8571

Blind Rivet - Page 1 of 1



No No
Demilitarization:
Unit Of Measure:
Shelf Life: N/a
Qq-p-416, type 2, cl 3 federal specification single treatment response stem
Surface Treatment Specification:
Cadmium stem
Surface Treatment:
military specification 3rd material response stem
Mil-s-6758 military specification 1st material response stem or mil-s-6049 military specification 2nd material response stem or mil-s-5626
Material Specification:
Steel comp 4130 body or steel comp 8740 body or steel comp 4140 body
Material:
Annealed
Heat Treatment:
Between 99.0 degrees and 101.0 degrees
Countersink Angle:
3355 double pounds per square inch
Shear Strength:
180000 pounds per square inch
Min. Tensile Strength (psi):
Between 0.531 inches and 0.594 inches
Grip Length:
Dry film or wax
Lubrication:
Serrated stem-type w
Expansion Device:
Between 0.325 inches and 0.332 inches
Head Major Diameter:
Threaded self-plugging shank w/sleeve
Shank Style:
Between 0.178 inches and 0.180 inches
Shank Diameter:
Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)
Head Style:
Between 0.653 inches and 0.683 inches
Fastener Length:
View Online at https://aerobasegroup.com/nsn/5320-00-814-8571
View Online at https://eersheesegroup.com/resp/F220.00.044.0F74

Mil-s-6758 spec.

Mil-std (military Standard):

Fiig: A040a0