

View Online at <https://aerobasegroup.com/nsn/5320-00-849-8768>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 0.444 inches and 0.554 inches

**Head Style:**

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

**Shank Diameter:**

Between 0.122 inches and 0.124 inches

**Shank Style:**

Blind rivet, nut and bolt (assembly)

**Head Major Diameter:**

Between 0.245 inches and 0.251 inches

**Expansion Device:**

Expander

**Grip Length:**

Between 0.140 inches and 0.250 inches

**Thready Qty Per Inch (tpi):**

40

**Thread Size:**

0.125 inches

**Countersink Angle:**

100.0 degrees

**Special Features:**

Used on pratt & whitney engines &comp, tf-30/expander silver plated

**Material:**

Steel comp 305 sleeve

**Material Specification:**

Qq-s-763, cres 305 federal specification 2nd material response sleeve

**Surface Treatment:**

Passivate sleeve

**Surface Treatment Specification:**

Ams2410 assn standard single treatment response expander

**Thread Series Designator:**

Unjc

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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