

View Online at <https://aerobasegroup.com/nsn/5320-00-849-8768>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 0.444 inches and 0.554 inches

Head Style:

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

Shank Diameter:

Between 0.122 inches and 0.124 inches

Shank Style:

Blind rivet, nut and bolt (assembly)

Head Major Diameter:

Between 0.245 inches and 0.251 inches

Expansion Device:

Expander

Grip Length:

Between 0.140 inches and 0.250 inches

Thready Qty Per Inch (tpi):

40

Thread Size:

0.125 inches

Countersink Angle:

100.0 degrees

Special Features:

Used on pratt & whitney engines &comp, tf-30/expander silver plated

Material:

Steel comp 305 sleeve

Material Specification:

Qq-s-763, cres 305 federal specification 2nd material response sleeve

Surface Treatment:

Passivate sleeve

Surface Treatment Specification:

Ams2410 assn standard single treatment response expander

Thread Series Designator:

Unjc

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fig:

A040a0