

View Online at <https://aerobasegroup.com/nsn/5320-00-885-1837>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 0.947 inches and 0.972 inches

**Head Style:**

Err-090

**Head Height:**

Between 0.058 inches and 0.070 inches

**Shank Diameter:**

0.2636 inches

**Shank Style:**

Pin-riquet, tapered, threaded

**Head Major Diameter:**

Between 0.379 inches and 0.389 inches

**Tip Diameter:**

0.2525 inches

**Lubrication:**

Cetyl alcohol

**Grip Length:**

Between 0.615 inches and 0.630 inches

**Thread Qty Per Inch (tpi):**

28

**Min. Tensile Strength (psi):**

60000 pounds per square inch

**Thread Size:**

0.250 inches

**Material:**

Steel comp 4340 or steel comp 8740

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416, ty2, cl2 federal specification single treatment response

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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