

View Online at <https://aerobasegroup.com/nsn/5320-00-912-5618>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 0.748 inches and 0.768 inches

**Head Style:**

Flush countersunk

**Width Between Flats:**

Between 0.095 inches and 0.097 inches

**Shank Diameter:**

Between 0.2490 inches and 0.2495 inches

**Shank Style:**

Pin-riquet, straight, threaded

**Head Major Diameter:**

Between 0.390 inches and 0.395 inches

**Grip Length:**

0.443 inches

**Thread Size:**

0.250 inches

**Shear Strength:**

95000 single pounds per square inch

**Countersink Angle:**

100.0 degrees

**Material:**

Titanium alloy uns r54520

**Material Specification:**

Nas 621 assn standard single material response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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