

View Online at <https://aerobasegroup.com/nsn/5320-00-916-4964>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 0.748 inches and 0.768 inches

Head Style:

Flush countersunk

Width Between Flats:

Between 0.0947 inches and 0.0957 inches

Shank Diameter:

Between 0.2485 inches and 0.2495 inches

Shank Style:

Pin-rivet, straight, threaded

Head Major Diameter:

Between 0.3504 inches and 0.3988 inches

Grip Length:

0.443 inches

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

260000 pounds per square inch

Hardness Rating:

50.0 rockwell c and 55.0 rockwell c

Thread Size:

0.250 inches

Shear Strength:

156000 single pounds per square inch

Countersink Angle:

100.0 degrees

Material:

Steel comp h11

Material Specification:

Ams 6487 assn standard single material response

Surface Treatment:

Cadmium or nickel and cadmium

Surface Treatment Specification:

Mil-c-8837, type 2, cl 2 military specification 1st treatment response or ams 2416 assn standard 2nd treatment response or ams 2416 assn standard 3rd treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A528u0

Mil-std (military Standard):

Mil-c-8837 spec.