

View Online at <https://aerobasegroup.com/nsn/5320-00-929-1840>

Fastener Length:

Between 0.246 inches and 0.276 inches

Head Style:

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

Shank Diameter:

Between 0.163 inches and 0.165 inches

Shank Style:

Threaded self-plugging shank w/sleeve

Head Major Diameter:

Between 0.325 inches and 0.332 inches

Expansion Device:

Serrated stem-type w

Lubrication:

Wax or dry film

Grip Length:

Between 0.125 inches and 0.187 inches

Min. Tensile Strength (psi):

180000 pounds per square inch

Shear Strength:

3355 double pounds per square inch

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Heat Treatment:

Annealed

Material:

Steel comp 4130 body or steel comp 8740 body or steel comp 4140 body

Material Specification:

Mil-s-6758 military specification 1st material response stem or mil-s-6049 military specification 2nd material response stem or mil-s-5626 military specification 3rd material response stem

Surface Treatment:

Cadmium stem

Surface Treatment Specification:

Qq-p-416, type 2, cl 3 federal specification single treatment response stem

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A040a0

Mil-std (military Standard):

Mil-s-6758 spec.