

View Online at <https://aerobasegroup.com/nsn/5320-00-929-9184>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 1.771 inches and 1.776 inches

**Head Style:**

Countersunk w/reverse chamfer

**Head Height:**

0.081 inches

**Shank Diameter:**

0.4053 inches

**Shank Style:**

Pin-riquet, tapered, threaded

**Head Major Diameter:**

Between 0.546 inches and 0.598 inches

**Tip Diameter:**

0.3802 inches

**Lubrication:**

Cetyl alcohol

**Grip Length:**

Between 1.365 inches and 1.380 inches

**Thread Qty Per Inch (tpi):**

24

**Min. Tensile Strength (psi):**

180000 pounds per square inch

**Thread Size:**

0.250 inches

**Shear Strength:**

108000 single pounds per square inch

**Countersink Angle:**

100.0 degrees

**Material:**

Steel

**Material Specification:**

Aisi e3310 assn standard single material response

**Surface Treatment:**

Cadmium or cadmium and chromate or cadmium and phosphate

**Surface Treatment Specification:**

Qq-p-416 federal specification all treatment responses

**Thread Series Designator:**

Unjf

**Specification Data:**

80205-nas1724 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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