# NSN 5320-00-932-1774

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#### **Thread Class:**

3a

**Thread Direction:** 

**Right-hand** 

## Fastener Length:

Between 1.572 inches and 1.597 inches

#### Head Style:

Flush countersunk

#### Shank Diameter:

0.2754 inches

#### Shank Style:

Pin-rivet, tapered, threaded

#### Head Major Diameter:

0.426 inches

#### Tip Diameter:

#### 0.2525 inches

Lubrication:

Cetyl alcohol

### Grip Length:

Between 1.240 inches and 1.255 inches

#### Thready Qty Per Inch (tpi):

28

## Min. Tensile Strength (psi):

180000 pounds per square inch

#### **Thread Size:**

0.250 inches

#### Shear Strength:

108000 single pounds per square inch

#### **Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

#### Material:

Steel comp 8740 or steel comp e4340

# Material Specification:

Mil-s-6049 military specification 1st material response or mil-s-5000 military specification 2nd material response

# Surface Treatment:

Cadmium and chromate

# Surface Treatment Specification:

Qq-p-416, type 2, cl 2 federal specification single treatment response

## Thread Series Designator:

Unjf

## **Specification Data:**

80205-nas1724 professional/industrial association standard



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Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A528u0

# Mil-std (military Standard):

Mil-s-6049 spec.

