

View Online at <https://aerobasegroup.com/nsn/5320-00-944-0005>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 0.697 inches and 0.717 inches

Head Style:

Flush countersunk

Width Between Flats:

Between 0.0947 inches and 0.0967 inches

Shank Diameter:

Between 0.2485 inches and 0.2495 inches

Shank Style:

Pin-rivet, straight, threaded

Head Major Diameter:

0.3948 inches

Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

Grip Length:

0.317 inches

Thready Qty Per Inch (tpi):

28

Thread Size:

0.250 inches

Shear Strength:

125000 single pounds per square inch

Countersink Angle:

100.0 degrees

Material:

Steel comp 431

Material Specification:

Mil-s-18732 military specification single material response or ams 5628 assn standard single material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2, class 2 federal specification all treatment responses

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A528u0

Mil-std (military Standard):

Mil-s-18732 spec.