

View Online at <https://aerobasegroup.com/nsn/5320-00-972-3291>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 1.510 inches and 1.520 inches

**Head Style:**

Flush countersunk

**Head Height:**

Between 0.059 inches and 0.061 inches

**Width Between Flats:**

Between 0.095 inches and 0.097 inches

**Shank Diameter:**

Between 0.249 inches and 0.250 inches

**Shank Style:**

Pin-rivet, straight, threaded

**Head Major Diameter:**

Between 0.390 inches and 0.395 inches

**Grip Length:**

Between 1.120 inches and 1.130 inches

**Thready Qty Per Inch (tpi):**

28

**Thread Size:**

0.250 inches

**Shear Strength:**

125000 double pounds per square inch

**Countersink Angle:**

100.0 degrees

**Material:**

Steel comp 431

**Material Specification:**

Ams 5628 assn standard 1st material response or mil-s-18732 military specification 2nd material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

258, fscm 73197 mfr ref single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A528u0

**Mil-std (military Standard):**

Mil-s-18732 spec.