

View Online at <https://aerobasegroup.com/nsn/5320-00-977-9001>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 0.635 inches and 0.660 inches

Head Style:

Err-090

Head Height:

Between 0.058 inches and 0.070 inches

Shank Diameter:

0.2636 inches

Shank Style:

Pin-rivet, tapered, threaded

Head Major Diameter:

Between 0.349 inches and 0.379 inches

Tip Diameter:

0.2590 inches

Lubrication:

Cetyl alcohol

Grip Length:

Between 0.302 inches and 0.317 inches

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

180000 pounds per square inch

Thread Size:

0.250 inches

Shear Strength:

108000 single pounds per square inch

Material:

Steel comp 8740 or steel comp e4340

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2, cl 2 federal specification single treatment response

Thread Series Designator:

Unjf

Specification Data:

80205-nas1728 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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