

View Online at <https://aerobasegroup.com/nsn/5320-01-006-3980>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 0.940 inches and 0.960 inches

**Head Style:**

Flush countersunk

**Width Between Flats:**

Between 0.079 inches and 0.081 inches

**Shank Diameter:**

Between 0.202 inches and 0.203 inches

**Shank Style:**

Pin-riquet, straight, threaded

**Head Major Diameter:**

Between 0.377 inches and 0.381 inches

**Lubrication:**

Cetyl alcohol

**Grip Length:**

0.630 inches

**Thready Qty Per Inch (tpi):**

32

**Thread Size:**

0.190 inches

**Shear Strength:**

125000 single pounds per square inch

**Countersink Angle:**

100.0 degrees

**Material:**

Steel comp 431

**Material Specification:**

Ams 5628 assn standard 1st material response or mil-s-18732 military specification 2nd material response

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Qq-p-416, type 2, cl 3 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A528u0

**Mil-std (military Standard):**

Mil-s-18732 spec.