# NSN 5320-01-006-3980

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## **Thread Class:**

3a

**Thread Direction:** 

**Right-hand** 

## Fastener Length:

Between 0.940 inches and 0.960 inches

#### Head Style:

Flush countersunk

#### Width Between Flats:

Between 0.079 inches and 0.081 inches

#### Shank Diameter:

Between 0.202 inches and 0.203 inches

#### Shank Style:

Pin-rivet, straight, threaded

#### Head Major Diameter:

Between 0.377 inches and 0.381 inches

#### Lubrication:

Cetyl alcohol

## Grip Length:

0.630 inches

## Thready Qty Per Inch (tpi):

32

#### Thread Size:

0.190 inches

#### Shear Strength:

125000 single pounds per square inch

#### **Countersink Angle:**

100.0 degrees

#### Material:

Steel comp 431

#### **Material Specification:**

Ams 5628 assn standard 1st material response or mil-s-18732 military specification 2nd material response

#### Surface Treatment:

Cadmium

#### **Surface Treatment Specification:**

Qq-p-416, type 2, cl 3 federal specification single treatment response

## **Thread Series Designator:**

Unjf

## Shelf Life:

N/a

### Unit Of Measure:

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Demilitarization:

No

Fiig:

A528u0

Mil-std (military Standard):

Mil-s-18732 spec.

