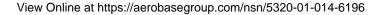
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## **Thread Class:**

3a

**Thread Direction:** 

**Right-hand** 

## Fastener Length:

Between 0.510 inches and 0.530 inches

#### **Head Height:**

Between 0.077 inches and 0.090 inches

#### Width Between Flats:

Between 0.095 inches and 0.097 inches

#### Shank Diameter:

Between 0.2485 inches and 0.2495 inches

#### Shank Style:

Pin-rivet, straight, threaded

#### Head Major Diameter:

Between 0.415 inches and 0.440 inches

#### Lubrication:

Cetyl alcohol

## Grip Length:

0.130 inches

## Thready Qty Per Inch (tpi):

28

### Min. Tensile Strength (psi):

160000 pounds per square inch

#### **Thread Size:**

0.250 inches

#### Shear Strength:

9300 double pounds per square inch

### Material:

Steel comp e4340 or steel comp 4340 or steel comp 4140 or steel comp 8740

## **Material Specification:**

Mil-s-5000 military specification 1st material response or mil-s-5000 military specification 2nd material response or mil-s-5626 military

specification 3rd material response or mil-s-6049 military specification 4th material response

# Surface Treatment:

Cadmium

# Surface Treatment Specification:

Qq-p-416, type 2, cl 2 federal specification single treatment response

# **Thread Series Designator:**

Unjf

# Shelf Life:

N/a

## Unit Of Measure:

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Demilitarization:

No

Fiig:

A528u0

Mil-std (military Standard):

Mil-s-5000 spec.

