

View Online at <https://aerobasegroup.com/nsn/5320-01-019-8931>

**Head Style:**

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

**Shank Diameter:**

Between 0.274 inches and 0.276 inches

**Shank Style:**

Threaded self-plugging shank w/sleeve

**Head Major Diameter:**

0.463 inches

**Expansion Device:**

Threaded stem

**Lubrication:**

Cetyl alcohol or dry film

**Grip Length:**

Between 0.157 inches and 0.219 inches

**Min. Tensile Strength (psi):**

3650 pounds per square inch

**Hardness Rating:**

48.0 rockwell c stem and 53.0 rockwell c stem

**Shear Strength:**

11800 double pounds per square inch

**Countersink Angle:**

100.0 degrees

**Material:**

Steel comp h11 stem

**Material Specification:**

Ams 6487 assn standard single material response stem

**Surface Treatment:**

Cadmium stem

**Surface Treatment Specification:**

Qq-p-416, type 1, cl 3 federal specification single treatment response sleeve

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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