

View Online at <https://aerobasegroup.com/nsn/5320-01-020-9761>

Fastener Length:

Any acceptable

Head Style:

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

Shank Diameter:

Between 0.178 inches and 0.180 inches

Head Major Diameter:

Any acceptable

Expansion Device:

Serrated stem-type w

Grip Length:

Between 0.156 inches and 0.220 inches

Countersink Angle:

100.0 degrees

Special Features:

Serrated stem coated with unbrightened cyanide

Material:

Steel comp 8740 stem

Surface Treatment:

Cadmium stem

Surface Treatment Specification:

Mil-f-81177, type 1, cl 3 military specification single treatment response stem

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A040a0

Mil-std (military Standard):

Mil-f-81177 spec.