

View Online at <https://aerobasegroup.com/nsn/5320-01-020-9761>

**Fastener Length:**

Any acceptable

**Head Style:**

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

**Shank Diameter:**

Between 0.178 inches and 0.180 inches

**Head Major Diameter:**

Any acceptable

**Expansion Device:**

Serrated stem-type w

**Grip Length:**

Between 0.156 inches and 0.220 inches

**Countersink Angle:**

100.0 degrees

**Special Features:**

Serrated stem coated with unbrightened cyanide

**Material:**

Steel comp 8740 stem

**Surface Treatment:**

Cadmium stem

**Surface Treatment Specification:**

Mil-f-81177, type 1, cl 3 military specification single treatment response stem

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A040a0

**Mil-std (military Standard):**

Mil-f-81177 spec.