

View Online at <https://aerobasegroup.com/nsn/5320-01-038-2622>

**Thread Class:**

3b

**Thread Direction:**

Right-hand

**Head Style:**

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

**Shank Diameter:**

Between 0.216 inches and 0.218 inches

**Shank Style:**

Blind rivet, nut and bolt (assembly)

**Head Major Diameter:**

Between 0.273 inches and 0.278 inches

**Expansion Device:**

Threaded sleeve

**Lubrication:**

Solid film

**Grip Length:**

0.125 inches

**Thready Qty Per Inch (tpi):**

32

**Thread Size:**

0.138 inches

**Countersink Angle:**

100.0 degrees

**Special Features:**

Furnished without bolt, expander lubricated only

**Material:**

Steel comp 305 sleeve

**Material Specification:**

Qq-s-763 federal specification single material response sleeve

**Surface Treatment:**

Passivate sleeve

**Thread Series Designator:**

Unjc

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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